

Overview of basic production



Name of product:	Recommended application:	Sealability with: ⁵	Applicable on:	Dry content (%) ⁴	Thinnig and cleaning:	Color of dry film:	Recomended dry film (g/m ²):	Proven hygienic safety ³ :
PRIMER VIKTOR 333	priming, chlorine free, waterborne	does not seal	soft Al foils	39 ±2	water	colourless, transparent	0,6 – 0,8	yes
PRIMER VIKTOR 200	barrier and priming	PVC APET PVDC	soft and hard Al foils ¹	21 ±2	EtAc MEK	colourless, transparent	1 - 3	yes
PRIMER VIKTOR 219	barrier and priming, chlorine free	does not seal	soft Al foils	22 ±2	EtAc MEK	colourless, transparent	1 - 3	yes
PRIMER VIKTOR 400	priming, barrier and protecting, chlorine free	does not seal	soft Al foils	24 ±2,5	EtAc MEK	colourless, transparent	0,8 - 3,5	yes
PRIMER VIKTOR 430	protected, overlacquer, chlorine free	does not seal	printed surfaces	24 ±2,5	EtAc MEK	colourless, transparent	0,5 - 1,5	yes
PRIMER VIKTOR 470	barrier on processed cheese packaging, chlorine free	does not seal	soft Al foils	24 ±2,5	EtAc MEK	colourless, transparent	2 - 5	yes
PRIMER VIKTOR 842	priming on hard foils, chlorine free	does not seal	hard Al foils ¹	30 ±2	EtAc MEK	colourless, transparent	0,8 - 1,5	yes
PRIMER VIKTOR 880	priming and barrier on PET and Al foils, chlorine free	lacquer-to-lacquer	PET, soft and hard Al foils ¹	30 ±2	EtAc MEK	colourless, transparent	1 - 3	yes
HS-LACQUER VIKTOR 41	heat sealable	PS PVC APET PVDC	soft Al foils	27 ±2	EtAc MEK	colourless, transparent	5 - 7	yes
HS-LACQUER VIKTOR 42	heat sealable	PS PVC APET PVDC	soft and hard Al foils ¹	26 ±2	EtAc MEK	colourless, transparent	5 - 7	yes
HS-LACQUER VIKTOR 43	heat sealable	PS PVC APET PVDC	PVC and soft Al foils	26 ±2	EtAc MEK	colourless, transparent	6 - 9	yes
HS-LACQUER VIKTOR 45	heat sealable	PS PVC APET PVDC	soft and hard Al foils ¹	33 ±2	EtAc MEK	colourless, transparent	5 - 7	yes
HS-LACQUER VIKTOR 70	molten cheese, heat sealable	lacquer-to-lacquer	soft Al foils	26 ±2	EtAc MEK	colourless, transparent	4 - 6	yes
HS-LACQUER VIKTOR 81	heat sealable, chlorine free	PP PS PE APET PVC PVDC PLA	PET, paper/metPET and soft Al foils	33 ±2	EtAc MEK	milky	5 - 7	yes
HS-LACQUER VIKTOR 82	heat sealable, chlorine free	PP PS PVC APET PVDC	PET, paper/metPET and soft Al foils	35 ±2	EtAc MEK	milky	4 - 7	yes
HS-LACQUER VIKTOR 83	heat sealable, chlorine free	PP PS PE APET PVC PVDC PLA	PET, paper/metPET and soft Al foils	33 ±2	EtAc MEK	milky	5 - 7	yes

Name of product:	Recommended application:	Sealability with: ⁵	Applicable on:	Dry content (%): ⁴	Thinnig and cleaning:	Color of dry film:	Recomended dry film (g/m ²):	Proven hygienic safety ³ :
HS-LACQUER VIKTOR 84	heat sealable, chlorine free	PP PS PVC APET PE PLA	Al foils ²	31 ±2	EtAc MEK	milky	4 - 6	yes
HS-LACQUER VIKTOR 85	heat sealable	PP PS PVC PE APET PVDC PLA	soft Al foils	34 ±2	EtAc MEK	milky	5 - 7	yes
HS-LACQUER VIKTOR 86	heat sealable, chlorine free	PP PS PVC PE APET PVDC PLA	soft Al foils	33 ±2	EtAc MEK	milky	5 - 7	yes
HS-LACQUER VIKTOR 87	heat sealable, chlorine free	PP PS PVC PE APET PVDC PLA	soft Al foils	33 ±2	EtAc MEK	milky	5 - 7	yes
HS-LACQUER VIKTOR 88	heat sealable, chlorine free	PP PS PVC APET PE PLA	Al foils ²	33 ±2	EtAc MEK	milky	4 - 6	yes
HS-LACQUER VIKTOR 90	heat sealable, chlorine free	PS PVC APET PVDC PLA	PET, paper/metPET and soft Al foils	33 ±2	EtAc MEK	milky	4 - 7	yes
HS-LACQUER VIKTOR 91	heat sealable, chlorine free	PP PS PVC PE APET	soft Al foils	34 ±2	EtAc MEK	milky	5 - 7	yes
HS-LACQUER VIKTOR 92	heat sealable, chlorine free	PP PS PVC PE APET PVDC PLA	soft Al foils	33 ±2	EtAc MEK	milky	5 - 7	yes
HS-LACQUER VIKTOR 94	heat sealable, chlorine free	PS PVC PLA APET PVDC epoxy and PES crosslinked lacquers	PET, paper/metPET and soft Al foils	33 ±2	EtAc MEK	milky	4 - 7	yes
HS-LACQUER VIKTOR 95	heat sealable	PP PS PVC PE APET PVDC PLA	soft Al foils	34 ±2	EtAc MEK	milky	5 - 7	yes
HS-LACQUER VIKTOR 96	heat sealable, chlorine free	PP PS PVC PE APET PVDC PLA	soft Al foils	34 ±2	EtAc MEK	milky	5 - 7	yes
HS-LACQUER VIKTOR 97	heat sealable, chlorine free	PP PS PVC APET PVDC PLA	soft Al foils	33 ±2	EtAc MEK	milky	5 - 7	yes
LACQUER VIKTOR 374	a special for creating the space points on lids, chlorine free	does not seal	heat seal lacquers	33 ±2	EtAc MEK	milky	20 – 30 (40) µm	yes
LACQUER VIKTOR 377	a special for creating the space points on lids, chlorine free, waterborne	does not seal	heat seal lacquers	49 ±2	water	milky	20 – 30 (40) µm	yes

- 1 Hard (unannealed) foils with increased content of surface grease.
- 2 Prior to application of a heat-sealable lacquer, the foil to be coated with the base-forming PRIMER VIKTOR 200, 219 or 880.
- 3 Assessment of compliance with legislative requirements for products intended to come in contact with food and dishes by ES 1935/2004 and EU 10/2011.
- 4 Dry matter content can be altered as agreed, however, it is always accompanied by a change in viscosity and price.
- 5 Sealing strenght and seal quality is depend on the several parameters. Especially on the quality and composition of plastic cup. For this reason we recomend testing.
EtAc = ethylacetate; MEK = methylethyl ketone

