

# Overview of basic production



	Recommended application:	Sealability with: <sup>5</sup>	Applicable on:	Dry content (%) <sup>4</sup>	Thinnig and cleaning:	Color of dry film:	Recomended dry film (g/m <sup>2</sup> ):	Proven hygienic safety <sup>3</sup> :
PRIMER VIKTOR 333	priming, PVC free, waterborne	does not seal	soft Al foils, (hard Al foils <sup>1</sup> )	41 ±2	water	colourless, transparent	0,7 – 1,2	yes
PRIMER VIKTOR 400	priming, barrier and protecting, PVC free	does not seal	soft Al foils	24 ±2,5	EtAc	colourless, transparent	0,8 - 3,5	yes
PRIMER VIKTOR 430	protected, overlacquer, PVC free	does not seal	soft Al foils, NC lacquers	24 ±2,5	EtAc	colourless, transparent	0,5 - 1,5	yes
PRIMER VIKTOR 470	barrier on processed cheese packaging, PVC free	does not seal	soft Al foils	24 ±2,5	EtAc	colourless, transparent	2 - 5	yes
PRIMER VIKTOR 442	priming on hard foils, PVC free	does not seal	hard Al foils <sup>1</sup>	26 ±2,5	EtAc MEK	colourless, transparent	0,8 - 1,5	yes
PRIMER VIKTOR 200	barrier and priming	PVC	soft Al foils	21 ±2	EtAc MEK	colourless, transparent	1 - 3	yes
PRIMER VIKTOR 880	priming and barrier on PET and Al foils, PVC free	lacquer-to-lacquer	PET, soft and hard Al foils <sup>1</sup>	30 ±2	EtAc MEK	colourless, transparent	1 - 3	yes
HS-LACQUER VIKTOR 41	heat sealable	PS PVC APET	soft Al foils	27 ±2	EtAc MEK	colourless, transparent	5 - 7	yes
HS-LACQUER VIKTOR 42	heat sealable	PS PVC APET	soft and hard Al foils <sup>1</sup>	26 ±2	EtAc MEK	colourless, transparent	5 - 7	yes
HS-LACQUER VIKTOR 43	heat sealable	PS PVC APET	PVC and soft Al foils	26 ±2	EtAc MEK	colourless, transparent	6 - 9	yes
HS-LACQUER VIKTOR 70	molten cheese, heat sealable	lacquer-to-lacquer	soft Al foils	25 ±2	EtAc MEK	colourless, transparent	4 - 6	yes
HS-LACQUER VIKTOR 71	molten cheese, heat sealable, PVC free	lacquer-to-lacquer	soft Al foils	32 ±2	EtAc MEK	colourless, transparent	4 - 6	yes
HS-LACQUER VIKTOR 82	heat sealable, PVC free	PP PS PVC APET	PET and soft Al foils	33 ±2	EtAc MEK	milky	4 - 7	yes
HS-LACQUER VIKTOR 83	heat sealable, PVC free	PP PS PE (APET PVC)	PET and soft Al foils	33 ±2	EtAc MEK	milky	5 - 7	yes
HS-LACQUER VIKTOR 85	heat sealable	PP PS PVC PE APET	soft Al foils	34 ±2	EtAc MEK	milky	5 - 7	yes

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HS-LACQUER VIKTOR 86	heat sealable, PVC free	PP PS PVC PE APET	soft Al foils	33 ±2	EtAc MEK	milky	5 - 7	yes
HS-LACQUER VIKTOR 87	heat sealable, PVC free	PP PS PVC PE APET	soft Al foils	33 ±2	EtAc MEK	milky	5 - 7	yes
HS-LACQUER VIKTOR 88	heat sealable, PVC free	PP PS	Al foils <sup>2</sup>	30 ±2	EtAc MEK	milky	5 - 6	yes
HS-LACQUER VIKTOR 92	heat sealable, PVC free	PP PS PVC PE APET	soft Al foils	33 ±2	EtAc MEK	milky	5 - 7	yes
HS-LACQUER VIKTOR 94	heat sealable, PVC free	PS PVC APET	PET, paper/metPET and soft Al foils	33 ±2	EtAc MEK	milky	4 - 7	yes
LACQUER VIKTOR 374	a special for creating the space points on lids, PVC free	does not seal	heat seal lacquers	27 ±2	EtAc MEK	milky	20 - 30 µm	yes

1 Hard (unannealed) foils with increased content of surface grease.

2 Prior to application of a heat-sealable lacquer, the foil to be coated with the base-forming PRIMER VIKTOR 200.

3 Assessment of compliance with legislative requirements for products intended to come in contact with food and dishes by ES 1935/2004 and EU 10/2011.

4 Dry matter content can be altered as agreed, however, it is always accompanied by a change in viscosity and price.

5 Sealing strenght and seal quality is depend on the several parameters. Especially on the quality and composition of plastic cup. For this reason we recomend testing.

EtAc = ethylacetate; MEK = methylethyl ketone

February 16